









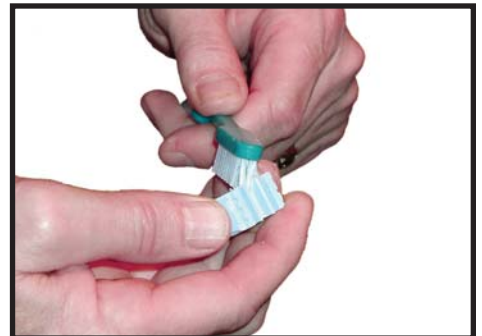
TUBETRAY® Instructions: Triple Tray Technique

<p>1. Press a TubeTray top and base together to prevent excess material from getting into critical areas. Pour die stone into TubeTray reservoir until level with the top lip.</p>	
<p>2. Pour die stone into the working side of the triple tray until filled.</p>	
<p>3. Turn working side of the triple tray over and carefully place on filled TubeTray reservoir.</p>	
<p>4. After filling the Universal Mold and opposing side of the triple tray with die stone, carefully place the triple tray on the filled Universal Mold. Make sure the TubeTray is centered directly over the Universal Mold.</p>	
<p>5. When the die stone is set, remove the Universal Mold, leaving the triple tray in place. Proceed with articulation.</p>	
<p>6. Remove the triple tray impression. Remove the top section from the base: insert a DuraDent Removal Tool into the front end and press downward. The top section will separate from the base.</p>	
<p>7. With the TubeTray top removed from the base, section and trim the dies as needed.</p>	
<p>8. Place the sectioned dies onto the TubeTray base. Easy, neat, no pins or accessories!</p>	

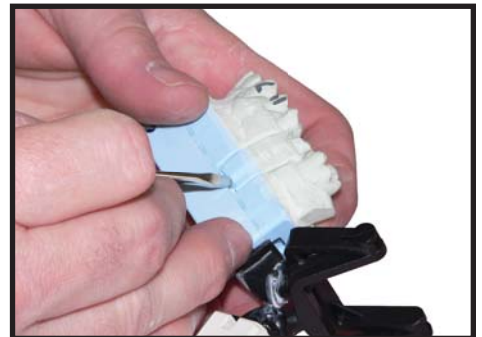
Helpful hints

- Using a sharp blade, trim away any excess material from the impression before pouring.
- Wipe away any excess die stone from the TubeTray reservoir and impression while the die stone is setting. This minimizes the need for grinding the die stone after it has set.
- Use a DuraDent Rubber Cutting Block to make sectioning easier.
- When sectioning dies, only cut through the TubeTray top. Do not cut through the base.
- For best results, while sectioning, let the saw do the work - don't press.

- After sectioning, brush away any excess material with a Nylon Cleanup Brush



- To easily lift a die section from the base, insert the DuraDent Removal Tool into one of the side slots and gently twist the Removal Tool.



- The TubeTray top section is made from materials that can be easily trimmed with an arbor band, model trimmer or any carbide bur.



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